



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

ASAP

D412-702-311
Job Sheet 178837



Part No: D412-702-311

Job Qty: 1 ea

Part Name: Harness Assembly



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 6/8/18

Job Tracking No:

Due Date: 6/15/18

Created By: Marie Lajeunesse

Type: SOLD

Description:

Note: DWG ICA-412-702 REV.6 SHEET 49 IPP Rev:A new issue DD 10.04.30 verified:EC

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard	Workcenter/Supplier		Sign-off
					Setup hrs	Run hrs	Workcenter / Supplier Lead Time	
90	Start up Operation	1 Ea	6/15/18	6/15/18	0.00	0.00	Start Up Small Fab-3	
100	Small Fab	1 pcs	6/15/18	6/15/18	0.00	0.16	Small Fab-6	
110	QC	1 pcs	6/15/18	6/15/18	0.00	0.00	QC5	
120	Packaging	1 pcs	6/15/18	6/15/18	0.00	0.00	Packaging3-2	
130	QC21-FG	1 Ea	6/15/18	6/15/18	0.00	0.00	QC21	

Part Op 100 - Assemble as per dwg ICA D412-702 p.49

Descriptions: 120 - Identify with P/N & CHG# and pack for shipping as per PPP D412-702-311 CHG001 Location: _____ PPP
Rev: _____

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
D3570-1	Bracket	1 Ea (1 ea)	90-Start up Operation	F145412
D4088-043	Shoulder Harness	1 Ea (1 ea)	90-Start up Operation	5073697
MS21042L3	Nut	4 Ea (4 ea)	90-Start up Operation	507467
MS24694-S50	Screw	4 Ea (4 ea)	90-Start up Operation	5066937
NAS1149D0332J	Washer	4 Ea (4 ea)	90-Start up Operation	5035390

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	D3570-1	1	9	0
	D4088-043	1	15	0
	MS21042L3	4	1,637	0
	MS24694-S50	4	436	0
	NAS1149D0332J	4	1,810	0

Part Specifications

Specifications could not be found.

3900



Container No: S081526



Part: D412-702-311

Job No: 178837

Serial No/Batch: S081526

Revision: 6

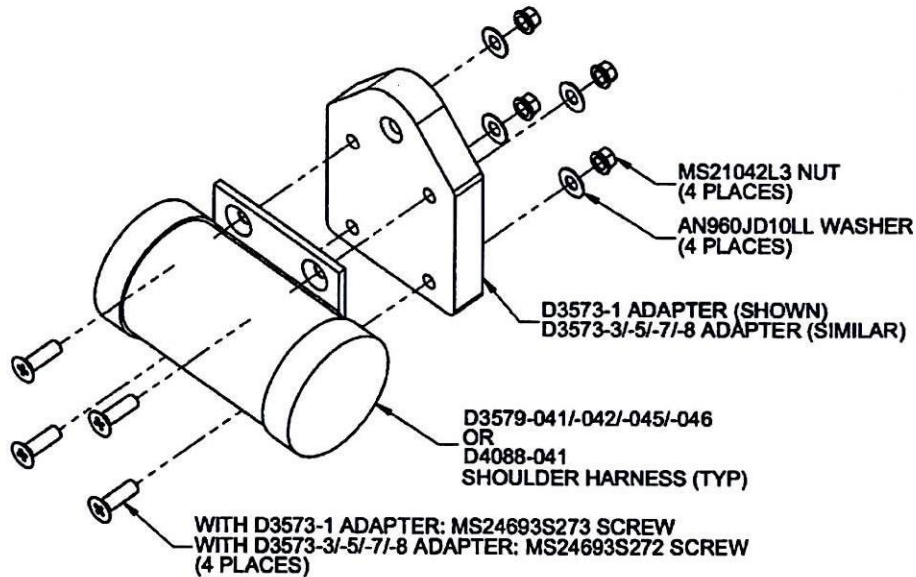
Inspector:

Exp Date:

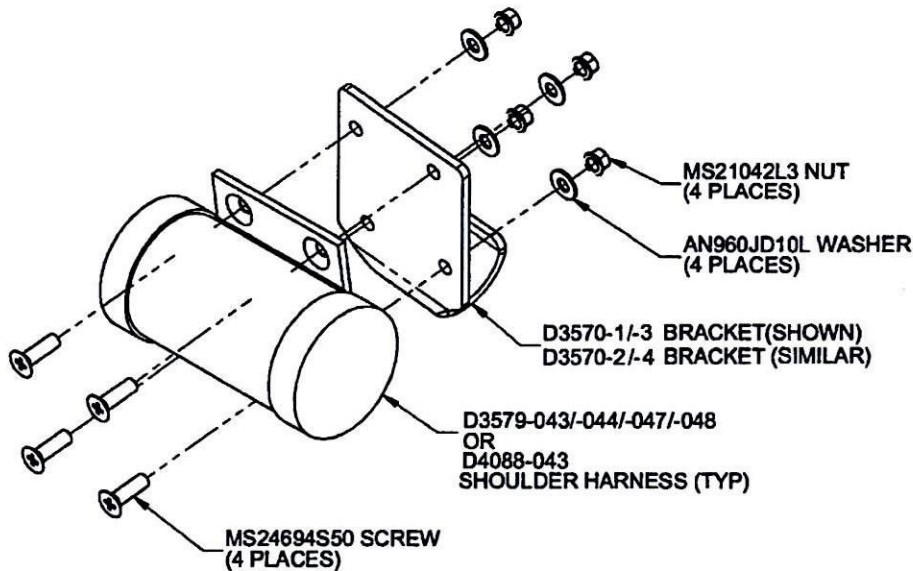
Instructions:

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www.dartaerospace.com

Date: 06/15/18



**DETAIL 'K' D412-702-101A/-103A/-105A/-107A/-109A/-115A/-117A AND
D412-702-101B/-103B/-105B/-107B/-109B/-115B/-117B OR -301/-303/-305/-
307/-309/-315/-317 HARNESS ASSEMBLIES**



DETAIL 'L' D412-702-111A/-111B/-113A/-113B OR -311/-313/-321/-323 HARNESS ASSEMBLIES

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